The XPM's Hypergeometric Table for Random Sampling states:

If the total number of inspectional units is between 1 and 13, inspect all units.
If the total number of inspectional units is between 14 and 15, randomly select 13 units to inspect.
If the total number of inspectional units is between 16 and 17, randomly select 14 units to inspect.
If the total number of inspectional units is between 18 and 19, randomly select 15 units to inspect.
If the total number of inspectional units is between 20 and 22, randomly select 16 units to inspect.
If the total number of inspectional units is between 23 and 25, randomly select 17 units to inspect.
If the total number of inspectional units is between 26 and 28, randomly select 18 units to inspect.
If the total number of inspectional units is between 29 and 32, randomly select 19 units to inspect.
If the total number of inspectional units is between 33 and 38, randomly select 20 units to inspect.
If the total number of inspectional units is between 39 and 44, randomly select 21 units to inspect.
If the total number of inspectional units is between 45 and 53, randomly select 22 units to inspect.
If the total number of inspectional units is between 54 and 65, randomly select 23 units to inspect.
If the total number of inspectional units is between 66 and 82, randomly select 24 units to inspect.
If the total number of inspectional units is between 83 and 108, randomly select 25 units to inspect.
If the total number of inspectional units is between 109 and 157, randomly select 26 units to inspect.
If the total number of inspectional units is between 158 and 271, randomly select 27 units to inspect.
If the total number of inspectional units is between 272 and 885, randomly select 28 units to inspect.
If the total number of inspectional units is between 886 and 200,000, randomly